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A mild and convenient synthesis of N-carbobenzyloxy ketimines†

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N-Carbobenzyloxy (Cbz) ketimines were prepared conveniently from *N*-Cbz amines by oxidation with *N*-*tert*-butylbenzenesul-finimidoyl chloride.

N-Carboalkoxy aldimines are often used as nitrogen-containing electrophiles for carbon-carbon bond forming reactions, especially for highly enantioselective reactions such as the Mannich type reaction¹ and the aza-Henry reaction.^{2,3} N-Carboalkoxy amines having a chiral tertiary carbon center are stereoselectively constructed by these reactions. Given this, N-carboalkoxy ketimines should be attractive electrophilic targets for creating chiral quaternary carbon centers; however, only a few N-carboalkoxy ketimines have been prepared⁴⁻¹¹ and most did not have acidic α-protons. Preparation of N-carboalkoxy ketimines is more difficult than preparation of N-carboalkoxy aldimines⁴ because of the lower reactivity of ketones and the tendency of N-carboalkoxy ketimines to tautomerize into the corresponding ene carbamates. Hoch reported that N-carboethoxy ketimines were prepared from diethyl ketals and NH₂CO₂Et in the presence of a trace amount of PhNH₃Cl at 90–100 °C, ⁵ but it was later found that N-carboethoxy ketimines obtained by Hoch's method included ene carbamate. 6,7 N-Carboalkoxy ketimines are also prepared from NH ketimines, or N-silyl ketimines, though available NH ketimines and N-silyl ketimines have been limited to non-enolizable ones; *i.e.*, diaryl and aryl *tert*-butyl ketimines.¹¹

We have found that N-tert-butylbenzenesulfinimidoyl chloride (1)‡ oxidized various organic compounds under very mild reaction conditions. We expected that the above-mentioned labile N-carboalkoxy ketimines would be synthesized under mild conditions by 1-mediated oxidation of the corresponding N-carboalkoxy amines. We describe here the oxidation of a variety of N-carbobenzyloxy (Cbz) amines to N-Cbz ketimines using 1.

First, oxidation of *N*-Cbz-1-phenylethylamine (**2a**) to the corresponding *N*-Cbz ketimine **3a** was tried using the following procedure: **2a** was treated with *n*-BuLi in THF at -78 °C and then **1** was added at the same temperature. As expected, the **1**-mediated oxidation of **2a** proceeded rapidly at -78 °C and the desired product **3a** was obtained in 97% yield after chromatography on silica gel. It was noted that ene carbamate **3a**′ ¹³ was not obtained by this procedure. The crystalline product **3a** was stable in a refrigerator for several months, while a part of **3a** tautomerized to **3a**′ after keeping the solution of **3a** in chloroform at room

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temperature for 10 days. The scope and limitations of the present 1-mediated oxidation were investigated for the reaction of various N-Cbz protected amines 2 giving N-Cbz aryl alkyl ketimines 3 (Table 1). N-Cbz phenyl ethyl ketimine 3b, N-Cbz phenyl propyl ketimine 3c, and N-Cbz phenyl isopropyl ketimine 3d were isolated in high yields regardless of the steric hindrance. It was found that yields of N-Cbz aryl ketimines 3 depended strongly on the substituents on the phenyl ring. In the presence of an electronattracting group, such as chloride, ketimine 3g was isolated in 96% yield as the sole product, while a mixture of ketimine and ene carbamate was obtained in the presence of electron-donating substituents such as methyl and methoxy groups (Entries 6 and 8). It was thought that protonation of the nitrogen atom of the ketimine took place more easily when electron-donating groups were attached to the phenyl ring. In the oxidation of 2i, having a 3-pyridyl group as an aryl group, ketimine 3i was obtained along with an ene carbamate 3i' in 87% combined yield (3i:3i' = 79:21). The two compounds 3i and 3i' were separated by thin-layer chromatography on silica gel. It should be noted that only one isomer of ketimine was obtained by the present procedure. We speculated that anti-N-Cbz ketimines were selectively formed, judging from ¹³C NMR chemical shift differences ¹⁴ between the α -carbons of N-Cbz ketimines and the corresponding ketones.¹⁵

When the oxidation of *N*-Cbz cyclohexylamine (4a) was carried out by the above-mentioned procedure, only the starting material 4a was recovered. Elevating the reaction temperature to room temperature gave ene carbamate 5a' in 60% yield, and many byproducts were detected by TLC analysis (Scheme 1). Since the

Table 1 Oxidation of various N-Cbz amines **2a**-i to N-Cbz ketimines **3a**-i

Entry	N-Cbz amine	\mathbb{R}^1	R^2	Product	Yield (%)
1	2a	Ph	Me	3a	97
2	2b	Ph	Et	3b	90
3	2c	Ph	n-Pr	3c	92
4	2d	Ph	<i>i</i> -Pr	3d	94
5	2e	1-Naph	Me	3e	89
6	2f	p-MeC ₆ H ₄	Me	3f	95^{a}
7	2g	p-ClC ₆ H ₄	Me	3g	96
8	2h	p-MeOC ₆ H ₄	Me	3h	89^{b}
9	2i	3-Py	Me	3i	87 ^c

^a A mixture of **3f** and **3f**' (**3f**:**3f**' = 61:39). ^b A mixture of **3h** and **3h**' (**3h**:**3h**' = 75:25). ^c A mixture of **3i** and **3i**' (**3i**:**3i**' = 79:21).

[†] Electronic supplementary information (ESI) available: Typical experimental procedures and spectral data for all new compounds. See DOI: 10.1039/b605882e

Scheme 1 Oxidation of **4a** with **1** at room temperature.

yellow color of 1 immediately disappeared after the addition of 1 at -78 °C, it was thought that 1 reacted smoothly with the lithium anion of 4a at -78 °C to form an oxidation intermediate 6a, and that 5a would be formed during warming to room temperature (Scheme 2). Therefore, we tried to trap the *N*-Cbz ketimine 5a with MeOH¹⁶ before isomerization of 5a to 5a'. In fact, the expected MeOH-addition product 7a was obtained in 80% yield by generating 5a in the presence of MeOH (Table 2, Entry 1). This result suggested that dialkyl ketimine 5a was also formed effectively by the present oxidation. Other cyclic and acyclic dialkyl ketimines were generated by this method and MeOH-addition products were obtained in good to high yields by trapping ketimines with MeOH (Table 2, Entries 2–4).

Kugelrohr distillation (290 °C/0.9 mmHg) of **7a** gave ene carbamate **5a**′¹⁷ as a sole product (Scheme 3). Therefore, oxidation of *N*-Cbz amine with **1**, followed by addition of MeOH and successive distillation would give a useful method for preparation of ene carbamates.

Thus, we have established a new method for the preparation of a variety of N-Cbz ketimines.§ Oxidation of N-Cbz amines to the corresponding N-Cbz ketimines proceeded smoothly at -78 °C

Scheme 2 Mechanism for formation of 5a'.

Table 2 Oxidation of N-Cbz amines 4a-d to N-Cbz ketimines 5a-d, and successive addition of MeOH to give 7a-d

R ¹ R ² 4a-c	2) 1 , -78 °C THF	R	1	-78 °C ~	rt R ¹ R ² OMe 7a-d
Entry	N-Cbz amine	\mathbb{R}^1	\mathbb{R}^2	Product	Yield (%) ^a
1	4a	–(CH	[2)5-	7a	80
2	4b	–(CH	$[2]_4$	7b	75
3	4c	Me	Me	7c	77
4	4d	Et	Et	7d	91
a Isolate	ed yield.				

Scheme 3 Formation of ene carbamate 5a' from 7a.

using the oxidizing agent 1; relatively stable *N*-Cbz aryl ketimines were isolated in high yields and labile *N*-Cbz dialkyl ketimines were trapped with MeOH *in situ*. Since a variety of *N*-Cbz ketimines are now available and *anti*-isomers of ketimines were selectively formed by the present oxidation, it is expected that the *N*-Cbz ketimines would be useful synthetic intermediates in organic synthesis and we are now studying carbon–carbon bond forming reactions using them.¶

Notes and references

- ‡ Commercially available from Tokyo Chemical Industry.
- § Typical procedure (Table 1, entry 1): to a stirred solution of $\bf 2a$ (100 mg, 0.39 mmol) in dry THF (2 mL) was added a solution of n-BuLi (1.59 N in hexane, 0.27 mL, 0.43 mmol) at -78 °C under an argon atmosphere. After the resulting pale yellow solution was stirred for 15 min at the same temperature, a solution of $\bf 1$ (129 mg, 0.60 mmol) in THF (1 mL) was added at -78 °C and the mixture was stirred for 30 min. The reaction was then quenched by adding saturated NaHCO₃ (5 mL) and the mixture was extracted with EtOAc (three times). The combined organic extracts were washed with brine, dried over anhydrous Na₂SO₄, filtered, and concentrated. The crude product was purified by thin layer chromatography (silica gel, hexane–AcOEt 5:1) to afford $\bf 3a$ (96 mg, 97%) as a colorless powder.
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