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著者	Sakai Hiroki, Kuroda Kosuke, Muroyama Shiori, Tsukegi Takayuki, Kakuchi Ryohei, Takada Kenji, Hata Ayano, Kojima Ryosuke, Ogoshi Tomoki, Omichi Masaaki, Ninomiya Kazuaki, Takahashi Kenji
著者別表示	黒田 浩介, 生越 友樹, 仁宮 一章, 橋 憲司
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Alkylated alkali lignin for compatibilizing agents of carbon fiber reinforced plastics with polypropylene

Hiroki Sakai^{1,†}, Kosuke Kuroda^{,1,†}, Shiori Muroyama¹, Takayuki Tsukegi², Ryohei Kakuchi¹, Kenji Takada¹, Ayano Hata¹, Ryosuke Kojima³, Tomoki Ogoshi³, Masaaki Omichi¹, Kazuaki Ninomiya⁴, and Kenji Takahashi^{*,1}*

¹Division of Natural System, Graduate School of Natural Science and Technology, Kanazawa University, Kakuma-machi, Kanazawa 920-1192, Japan

²Innovative Composite Center, Kanazawa Institute of Technology, Yatsukaho, Kanazawa 924-0838, Japan

³Division of Material Chemistry, Graduate School of Natural Science and Technology, Kanazawa University, Kakuma-machi, Kanazawa 920-1192, Japan

⁴Institute for Frontier Science Initiative, Kanazawa University, Kakuma-machi, Kanazawa 920-1192, Japan

[†]They contributed equally.

*kkuroda@staff.kanazawa-u.ac.jp (K. Kuroda), ktkenji@staff.kanazawa-u.ac.jp (K. Takahashi)

RUNNING HEAD

Lignin derivatives for compatibilizing agents

ABSTRACT

As an alternative to petroleum-based compatibilizing agents, we developed lignin derivatives for compatibilizing agents of carbon fiber reinforced plastics that have thermoplasticity. In this study, alkyl chains were introduced to alkali lignin at various ratios to optimize the compatibility of the lignin derivatives with both polypropylene and carbon fiber. Interfacial shear strength between both materials was improved from 8.2 to 17.2 MPa by mixing with the optimized lignin derivative. The value was comparable to that achieved with a typical petroleum-based compatibilizing agent (18.3 MPa).

KEYWORDS

Carbon fiber reinforced plastic / Compatibilizing agent / Interfacial shear strength / Lignin / Microbond test / Polypropylene

INTRODUCTION

Polysaccharides derived from plant biomass have been highlighted as resources of ethanol, building blocks, and plastics.^{1,2} Although lignin is also known to be a major component of plant biomass, its applications have not been well developed. Lignin use has been suggested in few fields, such as water reducers for concrete³ and aromatic chemical sources, e.g. vanillin,^{4,5} and

strong demand exists for further valuable applications. We focused on the aromatic rings of lignin to develop useful materials. Aromatic polymers are known to be compatible with carbon nanotube via π - π interaction,⁶ and lignin is also compatible with carbon materials such as carbon nanotube^{7,8} and graphene,⁹ with similar interaction. Since lignin is therefore expected to be compatible with carbon fiber (CF), it was applied as a compatibilizing agent of carbon fiber reinforced plastics (CFRPs) in this study.

We selected polypropylene (PP) as a matrix of the CFRP in this study. PP is a typical thermoplastic used for a range of material applications, such as in automobile bumpers¹⁰, because of its good chemical and mechanical properties, and good processibility.¹¹ PP therefore seems to be a suitable polymer for CFRPs. However, the compatibility of CF and PP is known to be poor, which prevents preparation of a homogeneous composite. Maleic-anhydride-modified polypropylene (MAPP) is used as a compatibilizing agent,¹² but it is a petroleum-based polymer. In the present study, we propose lignin as an alternative to MAPP.

EXPERIMENTAL PROCEDURE

Materials

Alkali lignin and dimethyl sulfoxide were purchased from Sigma-Aldrich Co., Llc. (St. Louis, MO, USA) and used as received. 1-Ethyl-3-methylimidazolium acetate was purchased from Iolitec Ionic Liquids Technologies GmbH (Heilbronn, Germany) and used after drying. Isopropenyl acetate, vinyl butyrate, vinyl hexanoate, vinyl decanoate, and vinyl palmitate were purchased from

Tokyo Chemical Industry Co., Ltd. (Tokyo, Japan) and used as received. Methanol and xylene were purchased from Kanto Chemical Co., Inc. (Tokyo, Japan) and used as received. PP (Novatech FY-6) was purchased from the Japan Polypropylene Corporation (Tokyo, Japan) and used as received. Carbon fiber (T700/12K) was purchased from Toray Industries, Inc. (Tokyo, Japan) and used after washing with acetone under sonication, followed by washing with methanol and water without sonication.

Synthesis of lignin derivatives

Lignin derivatives were synthesized through transesterification reaction.¹³ Alkali lignin (200 mg) was dissolved in 2.4 mL of dimethyl sulfoxide/1-ethyl-3-methylimidazolium acetate (1/0.04, v/w) mixed solution and heated at 80 °C for 16 hours with an excess amount of ester donating agents under an Ar atmosphere. The obtained lignin derivatives ($n = 2-16$; C₂-C₁₆ lignin, see Figure 1) were purified through dialysis in methanol. The yield of C₂, C₄, C₆, C₁₀, and C₁₆ lignin was 75, 77, 59, 71, and 73%, respectively. The OH content of the lignin derivatives was measured with ³¹P NMR as reported.¹⁴ The OH content of C₄, C₆, C₁₀ and C₁₆ lignin was 10, 11, 13 and 11%, respectively, while C₂ lignin could not be determined because it was not soluble in any solvents. Lignin derivatives that had higher amounts of hydroxyl groups were synthesized through reduction of the reaction time.

Preparing composites of PP and lignin derivatives and its microscopic observation

PP (2.0 g) and lignin derivatives (60 mg) were dissolved in xylene (100 mL) at 130 °C. The composite pellets were prepared by solution casting, followed by kneading at 180 °C (MC5, DSM Xplore Instruments BV, Sittard, Netherlands). Microscopic images were observed through an ECLIPSE 50i microscope (Nikon Instruments Inc., Tokyo, Japan). The composite of PP and MAPP was prepared with the same method.

Microbond test

A microbond test¹⁵ was performed using MODEL HM410 (Tohei Sangyo Co., Ltd., Fukushima, Japan) to determine the interfacial shear strength (IFFS) between CF and PP with and without lignin derivatives. Microdroplets with a diameter of ~80 μm were selected and a loading rate of 2.0 μm/s was applied to obtain the interfacial debonding load. The IFFS was an average of ≥30 measurements.

RESULTS AND DISCUSSION

The miscibility of alkali lignin and PP was investigated as a preliminary study. After alkali lignin (3 wt%) and PP were kneaded, the composite was subjected to optical microscopy (Figure 2). Agglomerates of alkali lignin (brown parts) and pure PP (transparent parts) were observed; they

were clearly immiscible. This is due to the different polarities of alkali lignin and PP: alkali lignin has hydroxyl groups in addition to aromatic rings, and therefore is partly polar, while PP is composed of only hydrocarbon and is totally apolar.

We capped the hydroxyl groups of alkali lignin by acetylation to decrease polarity of the alkali lignin (C₂ lignin). Acylation of the alkali lignin was performed using a method we have developed with an ionic liquid used as both a solvent and catalyst.¹³ The C₂ lignin was also subjected to optical microscopy after being kneaded together with PP (see Figure 2). Agglomerates of C₂ lignin and pure PP were clearly observed; they were immiscible. This result indicated that capping of hydroxyl groups is not sufficient to be miscible with PP.

To increase interaction between alkali lignin and PP, the alkyl chain of the acyl group was extended (C₄, C₆, C₁₀, and C₁₆ lignin, see Figure 1) and the miscibility with PP was investigated. C₄, C₆, and C₁₀ lignins were partly miscible and C₁₆ lignin was completely miscible, at least as viewed by optical microscopy. The results showed that alkali lignin can be miscible with PP, at least partly, through capping hydroxyl groups of alkali lignin with acyl groups that have a hydrocarbon chain length of four and more.

The C₄–C₁₆ lignins were subjected to a microbond test to investigate their compatibilizability. The test revealed interfacial shear strength (IFSS) between CF and PP/lignin derivative composites (lignin derivative content in PP: 3 wt%). The IFSS between CF and PP without lignin derivatives was 8.2 MPa (Figure 3). The IFSS was 14.1, 13.4, and 12.3 MPa when adding C₄, C₆, and C₁₀ lignin, respectively. This clearly showed a considerable increase of IFSS. These values did not much differ from that found with MAPP, a petroleum-derived compatibilizing agent (18.3 MPa). There was no increase in IFSS when adding C₁₆ lignin (8.3 MPa). We focused

on the miscibility of PP and C₁₆ lignin at the molecular level in discussing the reasons, by using differential scanning calorimetry. Figure S1 shows the results. Concerning the composites of PP and C₄–C₁₀ lignins, a melting peak was not observed at the melting point of pure PP (164 °C), but was observed at a lower temperature. This suggests that all PP interacted with the lignin derivatives, while some agglomerates of the lignin derivatives were observed in optical microscopy. On the other hand, the melting peak was observed at the melting point of pure PP with regard to the PP/C₁₆ lignin composite, suggesting a part of PP does not interact with the C₁₆ lignin, whereas agglomerates of the C₁₆ lignin were not observed via optical microscopy. The immiscibility of PP and the C₁₆ lignin may be attributed to aggregation of the C₁₆ lignin in PP at the molecular level, which is caused by interaction between C₁₆ lignin molecules. It is noted that C₂ lignin was also subjected to a microbond test although C₂ lignin does not miscible with PP. It is confirmed that there was no increase in the IFSS (8.4 MPa). From these results, the miscibility of alkali lignin and PP at both micro- and molecular levels are key factors underlying suitable design of lignin derivatives, and C₄–C₁₀ lignins were found to be suitable lignin derivatives as compatibilizing agents.

Exploiting the hydrogen bond between lignin derivatives and CF is one method for increasing IFSS because CF has a hydroxyl group and carboxyl group as defects (Figure S2). The residual OH content increased stepwise to 50%, and the IFSS between CF and PP with lignin derivatives was measured (Figure 4). The experiment was conducted with C₄ lignin because it showed the highest IFSS among lignin derivatives (see Figure 3). When the residual OH content was 10% (same sample shown in Figure 3), the IFSS was 14.2 MPa. While the IFSS between CF and C₄ lignin with the residual OH content of 21% was similar to that with 10% (14.1 MPa), that with 28% considerably increased to 17.2 MPa. Increase of the OH content of alkali lignin was

confirmed as effective in increasing IFSS. On the other hand, the IFSS was 14.1 MPa when residual OH content was 50%. This may be explained by a decrease of CH- π interaction¹⁶ between alkyl chains in C₄ lignin and CF surface. From these results, the IFSS between PP and CF can be improved by controlling the OH content of the lignin derivatives, considering the hydrogen bond. The highest IFSS in this study (17.2 MPa; residual OH content is 28%) was comparable to the IFSS with MAPP (18.3 MPa). The lignin derivative is, thus, a strong candidate as an alternative to MAPP, being made from petroleum.

CONCLUSION

Alkali lignin derivatives were developed for compatibilizing agents of CFRPs. While alkali lignin and C₂ lignin were not miscible with PP, C₄-, C₆-, and C₁₀ lignins were partly miscible and C₁₆ lignin was completely miscible as seen in optical microscopy. The IFSS between CF and PP increased from 8.2 to 14.1, 13.4, and 12.3 MPa when adding C₄, C₆, and C₁₀ lignin, respectively. The IFSS was further improved to 17.2 MPa by increasing the OH content in C₄ lignin. The highest IFSS with C₄ lignin was comparable to that with MAPP (18.3 MPa), suggesting C₄ lignin is a clearly viable candidate among alternatives in petroleum-based compatibilizing agents.

CONFLICT OF INTEREST

The authors declare no conflict of interest.

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Titles and legends to figures

Figure 1 Structures of lignin derivatives ($n = 2, 4, 6, 10, 16$; C₂, C₄, C₆, C₁₀, C₁₆ lignin).

Figure 2 Macroscopic and microscopic images of composites of PP and alkali lignin or lignin derivatives.

Figure 3 IFSS between CF and PP with and without lignin derivatives. IFSS between CF and PP with MAPP (3 wt%) is also shown as a reference.

Figure 4 IFSS between CF and PP with C₄ lignin whose residual OH content was 10%–50%. IFSS between CF and PP with and without MAPP (3 wt%) is also shown as a reference.

DISPLAY ITEMS (Figures)

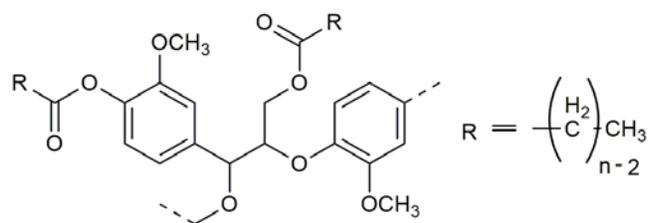


Figure 1



Figure 2

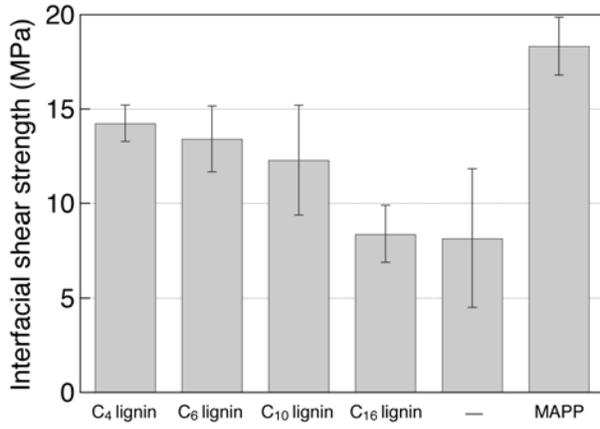


Figure 3

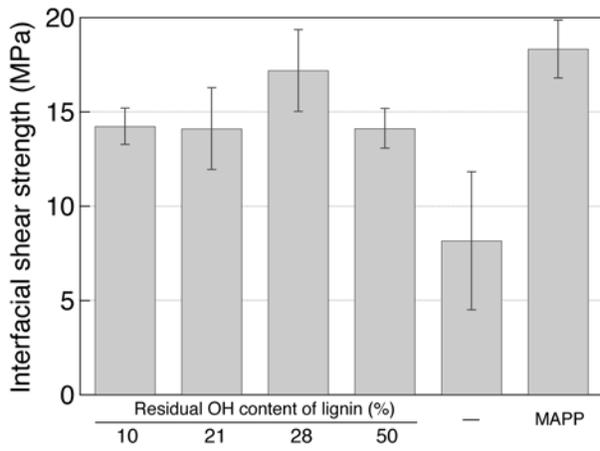


Figure 4