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# 学 位 論 文 概 要

## Dissertation Summary

学位請求論文 (Dissertation)

題名 (Title) Surface Modification of TiO<sub>2</sub> Nanoparticles in Supercritical Carbon Dioxide

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(邦訳又は英訳) 超臨界 CO<sub>2</sub> 中での二酸化チタンナノ粒子の表面修飾

専攻 (Division) : Natural System

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学位論文概要 (Dissertation Summary)

Titanium dioxide nanoparticles (TiO<sub>2</sub> NPs) have been widely studied for many important applications in photocatalysis, solar cell, biomedical materials of use, and so on. With the bandgap 3.2 eV [1] TiO<sub>2</sub> NPs can absorb the UV light strongly and excited to form electron-hole pairs and possesses high surface energy. Upon UV radiation, TiO<sub>2</sub> NPs can generate active free radicals (OH<sup>\*</sup> and O<sub>2</sub><sup>-</sup>) that are responsible for decomposing organics on the particle surface [2]. Because of this photocatalytic property, the interest in TiO<sub>2</sub> NPs in biomedical applications has been growing. For the practical purpose in the biomedical application, it has to disperse in an aqueous system. However, these nanoparticles easily agglomerate due to their high surface energy. So, the surface identification of nanoparticles to prevent the agglomerations process was studied and it was ensured they have perfect dispersion in the applied system [7].

The most common used organic modifier is carboxylate groups. By coordinating carboxylic groups (COOH) to the surface of titanium atoms [8], it can improve their dispersion in the applied system [9,10]. In this research, dicarboxylic acid (terephthalic acid) and amino-acid-based diacids (para-aminobenzoic acid) were used to modified TiO<sub>2</sub> NPs. In the present work, a surface modification of TiO<sub>2</sub> NPs in supercritical carbon dioxide (sc-CO<sub>2</sub>) was developed in place of organic solvents. Surface modification of nanomaterials in sc-CO<sub>2</sub> is newly applied instead of other processes like the immersion method. CO<sub>2</sub> is non-toxic, harmless, non-flammable, and low price and has the critical temperature (T<sub>c</sub> = 304.4 K) and the critical pressure (p<sub>c</sub> = 7.38 MPa), which can be brought into a supercritical state easily [22]. The modification process through the sc-CO<sub>2</sub> method can save a lot of the consumption energy and time for drying process, and waste treatment as no need for organic solvent and additive in the modification reaction process.

Modified TiO<sub>2</sub> NPs were produced by post-modification due to their advantages in adjusting the surface coverage of modifiers easily without changing their original growth features. To discovering optimum conditions (R, p, T) that obtain a maximum modification rate of TiO<sub>2</sub> NPs, the response surface methodology (RSM) designed by Minitab 19 for statistical analysis was studied. In this study, the ratio of modifier to nanoparticles R (mol/mol), T (K), and p (MPa) were independent variables and Y<sub>c</sub> (%) was a response of independent variables. In this experiment, all

were conducted in triplicate and the average value was taken for statistical analyses.

Firstly, optimization has been carried out by monitoring the influence of one factor at a time on experimental response. While only one parameter is changed, others are kept at a constant level. After that, the authors used Box-Behnken as an experimental design and generated second-order polynomial regression model to obtain predicted modification rate. To know the effect of process condition, modified TiO<sub>2</sub> NPs were characterized by several analytical techniques including Fourier transform infrared spectra (FT-IR), thermogravimetry-differential thermal analysis (TG-DTA), field emission scanning electron microscopy (FE-SEM), transmission electron microscopy (TEM), and zeta potential analysis.

The apparatus for surface modification of TiO<sub>2</sub> NPs under the sc-CO<sub>2</sub> was constructed in a batch reactor system as schematically presented in Figure 1.

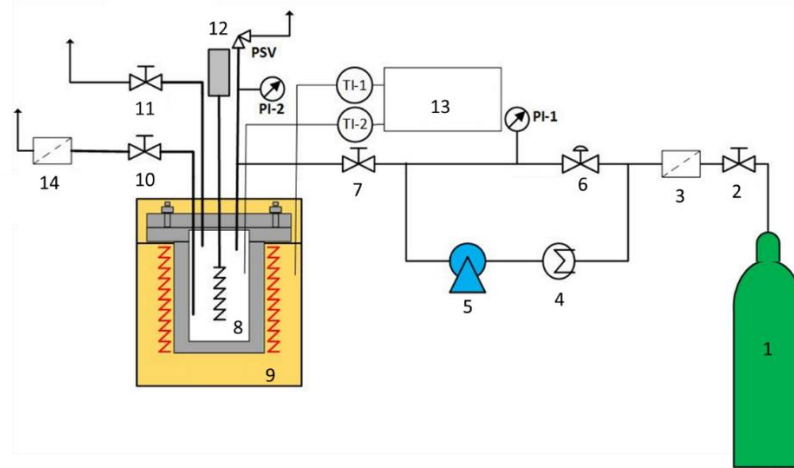


Figure 1. Apparatus for surface modification of TiO<sub>2</sub> in sc-CO<sub>2</sub> in a batch reactor system: 1. CO<sub>2</sub> cylinder, 2. CO<sub>2</sub> valve, 3. Filter, 4. CO<sub>2</sub> cooling circulator, 5. CO<sub>2</sub> pump, 6. Back pressure regulator, 7. Valve, 8. Cell, 9. Heater, 10. Valve, 11. Safety valve, 12. Agitator motor, 13. Temperature controller, 14. Gas filter, PI. pressure indicator, and TI. temperature indicator

To evaluate the amount of modifier bound to TiO<sub>2</sub> NPs, total attachment/modification rate of surface modifier ( $Y_e$ ) is defined as follows.

$$Y_e [\%] = \frac{\text{mass of sample after drying} - \text{mass after thermal decomposition}}{\text{mass of sample after thermal decomposition}} \cdot 100 \quad (1)$$

A single crystal of nano TiO<sub>2</sub> from ISHIHARA Chemical Company Ltd. has 1.9 amount of surface OH or  $2.32 \times 10^{-3}$  mol/g TiO<sub>2</sub>(N<sub>OH</sub>) [32]. Eq. (2) evaluates the surface degree of substitution ( $DS_{surf}$ ) or number of hydroxyl groups per unit TiO<sub>2</sub> NPs that has been modified by carboxylate on the surface of TiO<sub>2</sub> NPs [33].  $N_{mod}$  is the number of moles of modifier per gram of modified TiO<sub>2</sub> NPs. 1.9 is the number of accessible hydroxyl groups per unit TiO<sub>2</sub> NPs on the surface [32],  $X_{TiO_2}$  is the mass fraction of TiO<sub>2</sub> in the modified TiO<sub>2</sub> NPs, which is calculated by  $(1 - Y_e) / 100$ , and  $N_{OH}$  is the number of moles of hydroxyl groups per gram on the surface of TiO<sub>2</sub> NPs ( $N_{OH}$  in mol/g).

$$DS_{surf} = \frac{1.9N_{mod}}{X_{TiO_2} N_{OH}} \quad (2)$$

In modification process of TiO<sub>2</sub> NPs with TA, the results showed that the modification rate obtained by the sc-CO<sub>2</sub> method was 55.0 % much higher compared to the conventional solvent immersion method. The surface modification by TA affects the surface electrical property of TiO<sub>2</sub> NPs in water, leading to a positive charge surface. The analysis variance (ANOVA) provided by the RSM method suggested that the increase of the weight ratio of modifier/TiO<sub>2</sub> up to 4.04 (mol/mol) improved the surface coverage of the modifier molecules on the surface of

nanoparticles significantly. The reaction temperature 401.5 K and pressure 14.8 MPa with CO<sub>2</sub> density of 0.26 g/cm<sup>3</sup> (5 907.74 mol/m<sup>3</sup>) resulted in an optimum modification rate about 25.34 %. From the results of FT-IR analysis, it can be concluded that the binding form of TA molecules on the surface of TiO<sub>2</sub> NPs produced through the chemically chelating reaction. TG-DTA analysis also demonstrates that TA was chemically bonded with TiO<sub>2</sub> NPs affected on the thermal behavior of modified TiO<sub>2</sub> NPs. FE-SEM and zeta potential analysis implies that all the TiO<sub>2</sub>NPs were in the nano-sized range and enabled to be dispersed in an aqueous solution better than unmodified TiO<sub>2</sub> NPs. TEM and element mapping analysis supported the FT-IR analysis results that TiO<sub>2</sub> NPs have been successfully modified by TA.

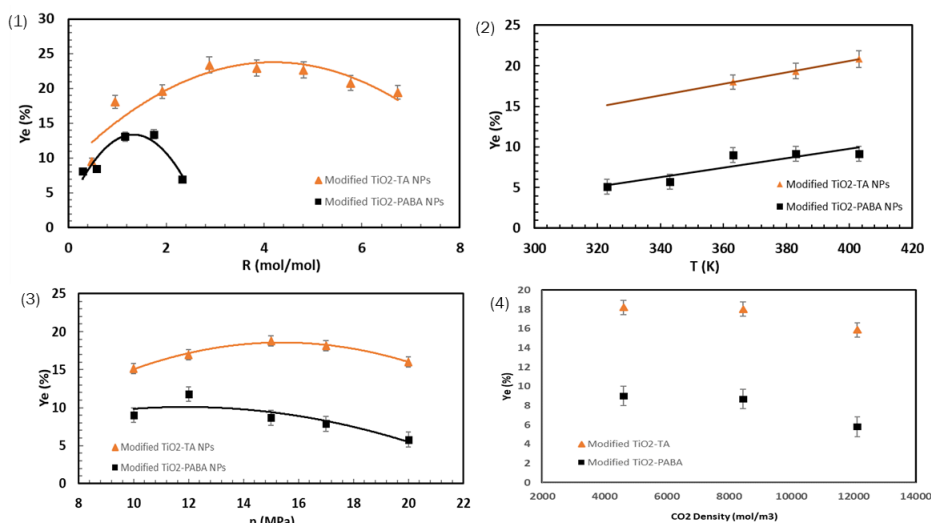


Figure 2. Influence of surface coverage of modifier on TiO<sub>2</sub> NPs. (1) weight ratio of modifier to TiO<sub>2</sub> NPs, (2) temperature, (3) pressure, and (4) CO<sub>2</sub> density on surface coverage of modifier on TiO<sub>2</sub> NPs.

The modified TiO<sub>2</sub>-PABA NPs were produced from the reaction between TiO<sub>2</sub> NPs and para-aminobenzoic acid through the sc-CO<sub>2</sub> method. The results showed that the modification rate obtained by the sc-CO<sub>2</sub> method was 2.24 times higher compared to the conventional solvent immersion method. The surface modification by PABA affects the surface electrical property of TiO<sub>2</sub> NPs in water, leading to a positive charge surface better than terephthalic acid. The analysis variance (ANOVA) provided by the RSM method suggested that the increase of the weight ratio of modifier/TiO<sub>2</sub> up to 1.65 (mol/mol) improved the surface coverage of the modifier molecules on the surface of nanoparticles significantly. The reaction temperature 378.3 K and pressure 10 resulted in an optimum modification rate about 13.84 %. From the results of FT-IR analysis, it can be concluded that the binding form of TA molecules on the surface of TiO<sub>2</sub> NPs produced through the chemically bridging reaction. TEM and element mapping analysis supported the FT-IR analysis results that TiO<sub>2</sub> NPs have been successfully modified by PABA. XPS analysis confirmed that carboxylate group is bound symmetrically through its two oxygen atoms onto the TiO<sub>2</sub> surface and let the amine group freely.

Since this method is ecologically and environmentally friendly, it can be applied in precursor composites for the synthesis materials of biomedical application. Also, modified TiO<sub>2</sub>-PABA NPs showed better dispersibility in aqueous system compared to unmodified TiO<sub>2</sub> NPs, the supercritical CO<sub>2</sub> method can be applied in other surface modification of nanomaterials.

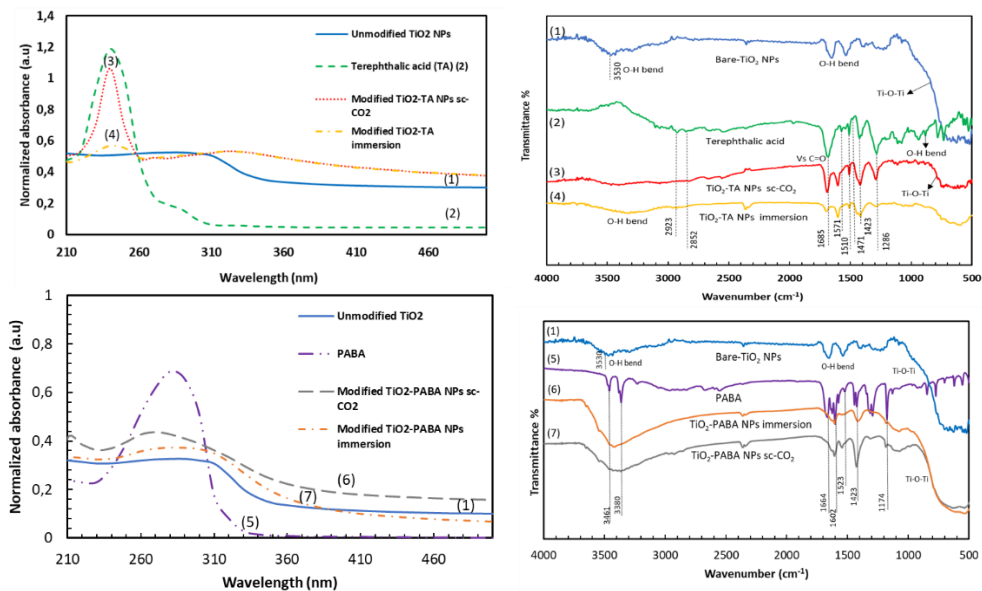


Figure 3. UV-absorption and FTIR spectra of (1) ———, bare-TiO<sub>2</sub> NPs, (2) - - -, terephthalic acid, (3) ·····, modified TiO<sub>2</sub>-TA NPs obtained by sc-CO<sub>2</sub> method with modification rate 24.62 %, and (4) — · —, modified TiO<sub>2</sub>-TA NPs via immersion method with modification rate 16.25 %, (5) — · · —, para-aminobenzoic acid, (6) — — —, modified TiO<sub>2</sub>-PABA NPs obtained by sc-CO<sub>2</sub> method with modification rate 13.84 %, and (7) — · · —, modified TiO<sub>2</sub>-PABA NPs via immersion method with modification rate 4.26 %.

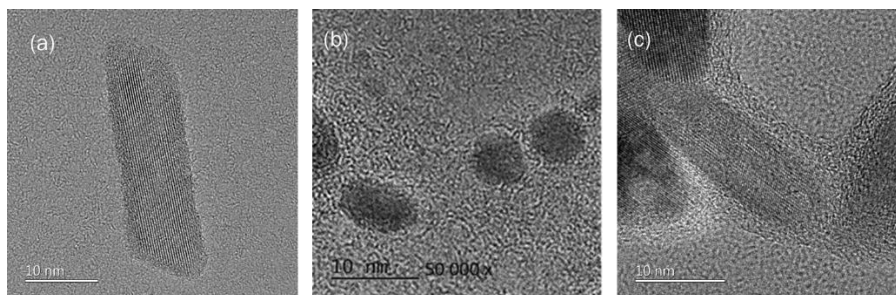


Figure 4. HRTEM image of (a) unmodified TiO<sub>2</sub> NPs, (b) modified TiO<sub>2</sub> NPs by TA, (c) modified TiO<sub>2</sub> NPs by PABA obtained by sc-CO<sub>2</sub> method.